PRODUCT DESCRIPTION

Material: Zincalume
Thickness: 0.5 mm
Colors: Over 100 standard colors and custom colors available
Uses: Louver
Finish: Smooth or perforated
Lengths: We recommend that the lengths not exceed 6 meters
Yield: Varies by project

QUADROBRISE 25/75 PANEL

QUADROBRISE 25/75
Table of weights

<table>
<thead>
<tr>
<th>Thickness (mm)</th>
<th>Weight in Zincalume Kg/ml</th>
<th>Carrying profile</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.5</td>
<td>0.76</td>
<td>0.32</td>
</tr>
</tbody>
</table>

SECTION OF QUADROBRISE 25/75 PANEL

QUADROBRISE 25/75 CARRYING PROFILE SECTION

TECHNICAL DEPARTMENT
DATE: April 6, 2010
**QUADROBRISE 25/50 PANEL**

**QUADROBRISE 25/50**

**PRODUCT DESCRIPTION**

<table>
<thead>
<tr>
<th>Material</th>
<th>Zincalume</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thickness</td>
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<td>Louver</td>
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<td>Lisa o perforada</td>
</tr>
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<td>Varies by project</td>
</tr>
</tbody>
</table>

**QUADROBRISE 25/50**

**Table of Weights**

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</tr>
<tr>
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<td>0.32</td>
</tr>
</tbody>
</table>

**SECTION OF QUADROBRISE 25/50 PANEL**

**QUADROBRISE 25/50**

**CARRYING PROFILE SECTION**

**TECHNICAL DEPARTMENT**

**DATE:** April 6, 2010
QUADROBRISE 25/75
INSTALLATION SEQUENCE

MAX. DISTANCE 2500

#10 x 5/8" HWH
SELF-PERFORATING
SETTING

SUPPORT STRUCTURE
BASED ON CALCULATION

CARRYING
PROFILE

QUADROBRISE
25/75 LOUVER

QUADROBRISE 25/75
COVER

TECHNICAL DEPARTMENT
DATE: April 6, 2010

P. 5
Quadrobrise 25/75
Quadrobrise 25/50

QUADROBRISE 25/50
INSTALLATION SEQUENCE

#10 x 5/8" HWH
SELF-PERFORATING
SETTING

SUPPORT STRUCTURE
BASED ON CALCULATION

MAX. DISTANCE 2500

CARRYING PROFILE

QUADROBRISE 25/50
LOUVRE

QUADROBRISE 25/50
COVER

TECHNICAL DEPARTMENT
DATE: April 6, 2010

P. 6
GENERAL
QUADROBRISE 25/75 SET

SUPPORT STRUCTURE
BASED ON CALCULATION

MAX. DISTANCE
BETWEEN SUPPORTS 2500

VARIABLE DEPENDING
ON PROJECT

MAX. SLAT LENGTH 6000

QUADROBRISE 25/75 LOUVER

QUADROBRISE 25/75 CAP

CORTE A - A

QUADROBRISE 25/75 LOUVER

Quadrobrise 25/75
Carrying Profile
Quadrobrise 25/75
Quadrobrise 25/50

GENERAL QUADROBRISE 25/50 SET

CARRYING PROFILE

SUPPORT STRUCTURE
BASED ON CALCULATION

QUADROBRISE 25/50
LOUVER

MAX. DISTANCE
BETWEEN SUPPORTS 2500

QUADROBRISE 25/50
COVER

MAX. SLAT LENGTH 6000

CARRYING PROFILE

VARIABLE DEPENDING
ON PROJECT

QUADROBRISE 25/50
LOUVRE

CUT B - B

Quadrobrise 25/50
Carrying Profile

TECHNICAL DEPARTMENT
DATE: April 6, 2010
DETAIL QUADROBRISE 25/75
QUADROBRISE 25/75
WITHIN THE OPENING

#3/8 x 3" ANCHOR SCREW

#10 x 5/8" HWH SELF-PERFORATING SETTING

QUADROBRISE 25/75 LOUVER

CONCRETE STRUCTURE BASED ON CALCULATION

SUPPORT STRUCTURE BASED ON CALCULATION

QUADROBRISE 25/75 LOUVER

30 60 25 75

30 60 25 75

Lower Detail

Upper Detail

TECHNICAL DEPARTMENT
DATE: April 6, 2010
DETAIL QUADROBRISÉE 25/50
QUADROBRISÉE 25/50
WITHIN THE OPENING

#3/8 x 3" ANCHOR SCREW
#10 x 5/8" HWH SELF-PERFORATING SETTING
VARIABLE
QUADROBRISÉE 25/50 LOUVER
VARIABLE
CONCRETE STRUCTURE BASED ON CALCULATION

SUPPORT STRUCTURE BASED ON CALCULATION
QUADROBRISÉE 25/50 LOUVER

Upper det.
Lower det.

30
30
60
60
3

Lower Detail
Upper Detail

TECHNICAL DEPARTMENT
DATE: April 6, 2010
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Quadrobrise 25/75
Quadrobrise 25/50

CUT B - B
QUADROBRISE 25/75
QUADROBRISE 25/50
INSIDE OF THE OPENING
Quadrobrise 25/75
Quadrobrise 25/50

DETAIL QUADROBRISE 25/75
QUADROBRISE 25/50
CEILING APPLICATION
BETWEEN WALLS

SUPPORT STRUCTURE
BASED ON CALCULATION

MAX. DISTANCE
BETWEEN SUPPORTS 1000

MAX. SLAT LENGTH 6000

QUADROBRISE 25/75
QUADROBRISE 25/50
COVER

QUADROBRISE 25/75
QUADROBRISE 25/50
LOUVRE

TECHNICAL DEPARTMENT
DATE: April 6, 2010
Quadrobrise 25/75
Quadrobrise 25/50

DETAIL QUADROBRiSE 25/75
DETAIL QUADROBRiSE 25/50
CEILING APPLICATION
CUT C - C

SUPPORT STRUCTURE
BASED ON CALCULATION

TILE

#10 x 5/8" HWH
SELF-PERFORATING SETTING

SOUND INSULATING FILM

QUADROBRiSE 25/75
QUADROBRiSE 25/50
LOUVRE PERFORATED
OPTION

OPTIONAL
NON-HUNTER DOUGLAS
MINERAL WOOL

VARIABLE
BASED ON PROJECT

VARIABLE
BASED ON PROJECT

QUADROBRiSE 25/7
QUADROBRiSE 25/5
CARRYING PROFILE

TECHNICAL DEPARTMENT
DATE: April 6, 2010
Quadrobrise 25/75
Quadrobrise 25/50

DETAIL QUADROBRISÉ 25/75 HORIZONTAL
DETAIL QUADROBRISÉ 25/50 HORIZONTAL
DOUBLE APPLICATION BETWEEN OPENING

“L” SPREADER TO AFFIX ALUMINUM SUPPORT
#10 x 5/8” HWH SELF-PERFORATING SETTING

SUPPORT STRUCTURE BASED ON PROJECT

CONCRETE

ALUMINUM SUPPORT PROFILE 30 x 60 x 1.5

"L" Spread to affix aluminum support

#10 x 5/8” HWH self-perforating setting

Support structure based on project

Quadrobrise 25/75 Quadrobrise 25/50
Louver

Quadrobrise 25/75 Quadrobrise 25/50
Cover

Corte D - D

TECHNICAL DEPARTMENT
DATE: April 6, 2010

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